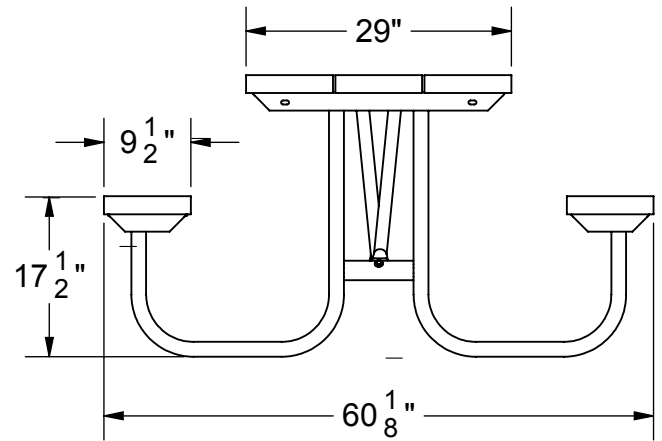
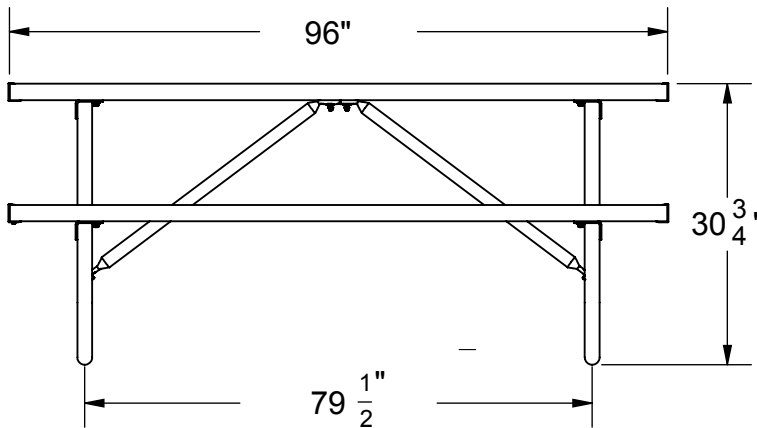
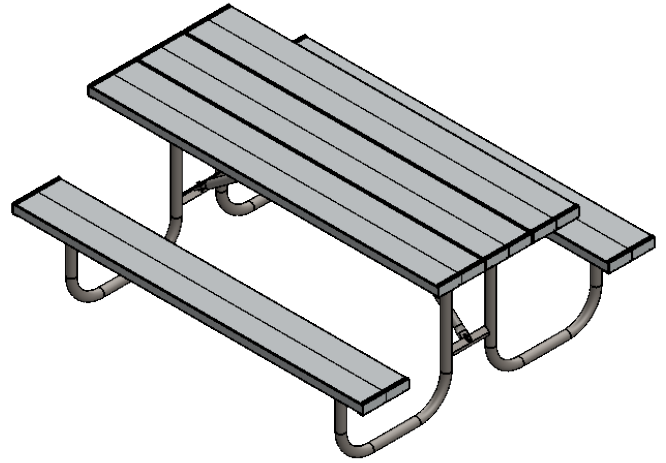


# ALUMINUM PLANK PICNIC TABLE

**Model TPA-8A** 8 FT. PICNIC TABLE (180 LBS)

FRAMES AVAILABLE IN GALVANIZED OR POWDER COATED IN ANY OF OUR OFFERED COLORS.



## Specifications

**General:** A heavy-duty table with galvanized steel frames and anodized aluminum seats and table planks.

**Heavy Duty J-Frames:** Formed and welded into a single unit consisting of 1-5/8" O.D. galv. steel, 2" x 3" x 3/16" steel angle seat and table supports. Two frames are required per table. All welded construction of frames eliminates excess hardware and simplifies assembly. The wide end-frame design allows anti-tipping protection without permanent anchoring.

**Aluminum Table Top & Seats:** 2" x 10" nominal size (1-3/4" x 9-1/2" finish size) aluminum.

**Brace Pipe:** Flattened, punched, and formed from 1-3/8" O.D. galvanized steel.

**Finish:** All welds are ground smooth. All hardware is zinc-plated for long rust-free service.

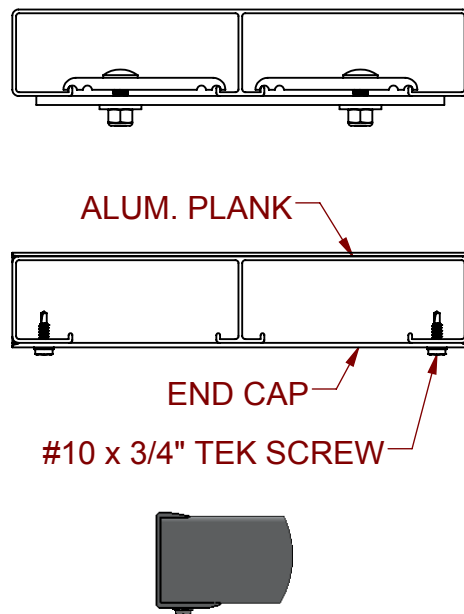
**Warranty Period:** 3 Years

<p>www.LASTEELCRAFT.com 1-800-371-2438</p>	Date: 7/3/2015	<b>SPECIFICATION / INSTALLATION INSTRUCTIONS</b>
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## INSTALLATION INSTRUCTIONS:

- 1) Locate five (5) aluminum planks and ten (10) end caps. Assemble end caps to aluminum planks using two Tek screws in each end cap, install #10 x 3/4" Tek drive screws.
- 2) Lay three planks upside down next to each other making sure planks are aligned.
- 3) If the table is an ADA version, attach the ADA extension to one of the J-Frames using 3/8" x 1" hex bolts, washers, and lock nuts provided.
- 4) Position table support assembly (J-Frames) upside down across the three planks. Align the mounting holes in the welded angle (top of the table support assemblies) approximately 9" from the ends. Attach the table support assemblies using aluminum plank clips and 5/16" x 1" carriage bolts, washer, and nut provided.  
Note: Tighten bolts only finger tight until assembly is completed.
- 5) Attach table support brace to welded angled spacer on table support assemblies. Use 3/8" x 1" hex bolts, washer, and nut provided. (See Detail B)
- 6) The other end of table support brace is attached using two aluminum plank clips and 5/16" x 1-1/2" carriage bolts, washer, and nuts provided. Attach seat planks using aluminum plank clips, 5/16" x 1" carriage bolts, washers, and nuts provided. Note: Tighten bolts only finger tight until assembly is completed.
- 7) When table is completely assembled, straighten and align end frames and plank ends. Tighten all hardware. Turn table over.
- 8) Attach seat planks to table supports as in Steps 1 through 6. Tighten hardware.

### TYPICAL CROSS SECTION



Note: ADA table is designed with a 6 ft. table frame and an ADA extension to accommodate the 8 ft. planks.

Component Description	-06 Qty	-08 Qty	Qty-ADA
Table Support (J-Frame)	2	2	2
ADA Extension Frame	-	-	1
6' Table Brace	2	-	2
8' Table Brace	-	2	-
6' Aluminum Plank	5	-	2
8' Aluminum Plank	-	5	3
Aluminum Plank End Cap	10	10	10
Aluminum Plank Clip	22	22	28
#10 x 3/4" TEK Drive Screw	20	20	20
5/16"-18 x 1" Carriage Bolt	20	20	26
5/16"-18 x 1-1/2" Carriage Bolt	2	2	2
5/16"-18 Lock Nut	22	22	28
5/16" Flat Washer	22	22	28
5/16" Fender Washer	2	2	2
3/8"-16 x 1" Hex Bolt	2	2	4
3/8"-16 Lock Nut	2	2	4
3/8" Flat Washer	4	4	8



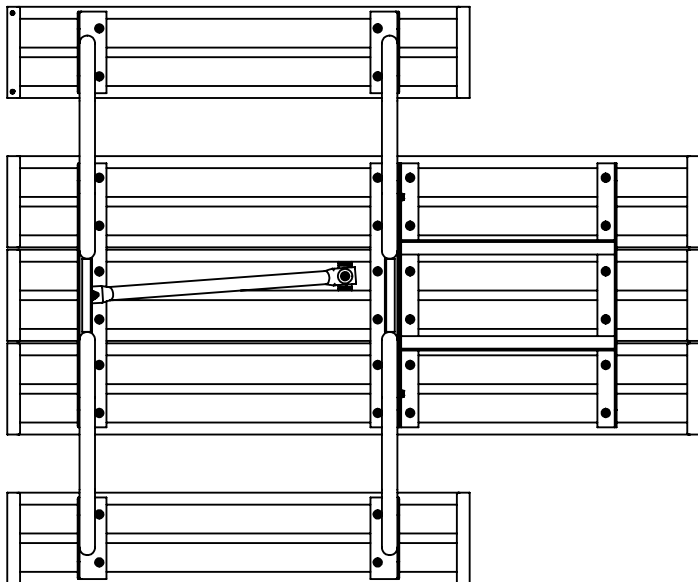
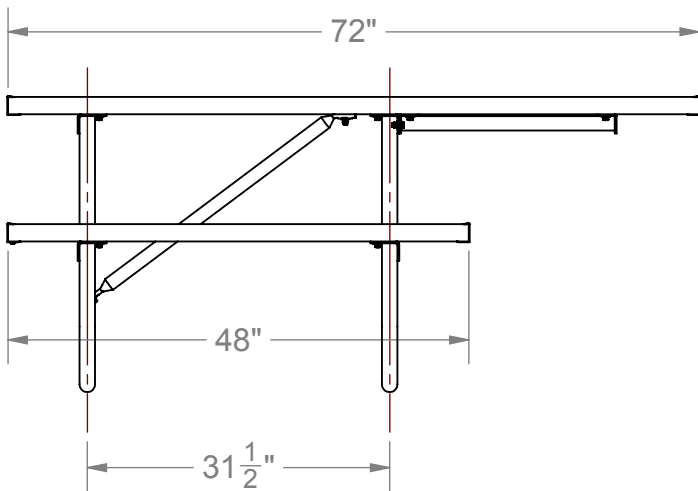
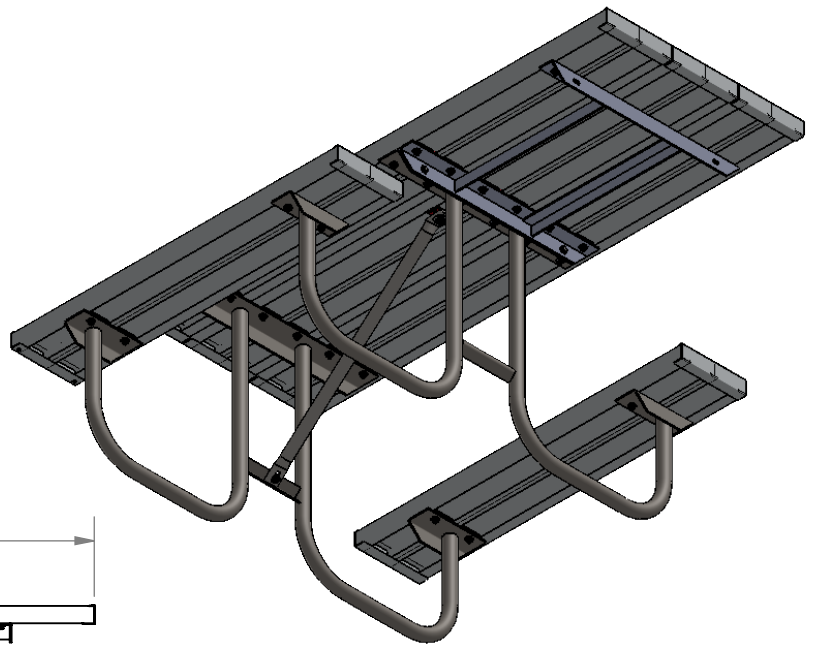
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### SPECIFICATION / INSTALLATION INSTRUCTIONS

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Component Description	Qty-06-ADA
Table Support (J-Frame)	2
ADA Extension Frame	1
6' Table Brace	1
8' Table Brace	-
6' Aluminum Plank	3
4' Aluminum Plank	2
Aluminum Plank End Cap	10
Aluminum Plank Clip	28
#10 x 3/4" TEK Drive Screw	20
5/16"-18 x 1" Carriage Bolt	26
5/16"-18 x 1-1/2" Carriage Bolt	2
5/16"-18 Lock Nut	28
5/16" Flat Washer	28
5/16" Fender Washer	2
3/8"-16 x 1" Hex Bolt	4
3/8"-16 Lock Nut	4
3/8" Flat Washer	8

Note: ADA table is designed with a 6 ft. table frame and an ADA extension to accommodate the 8 ft. planks.



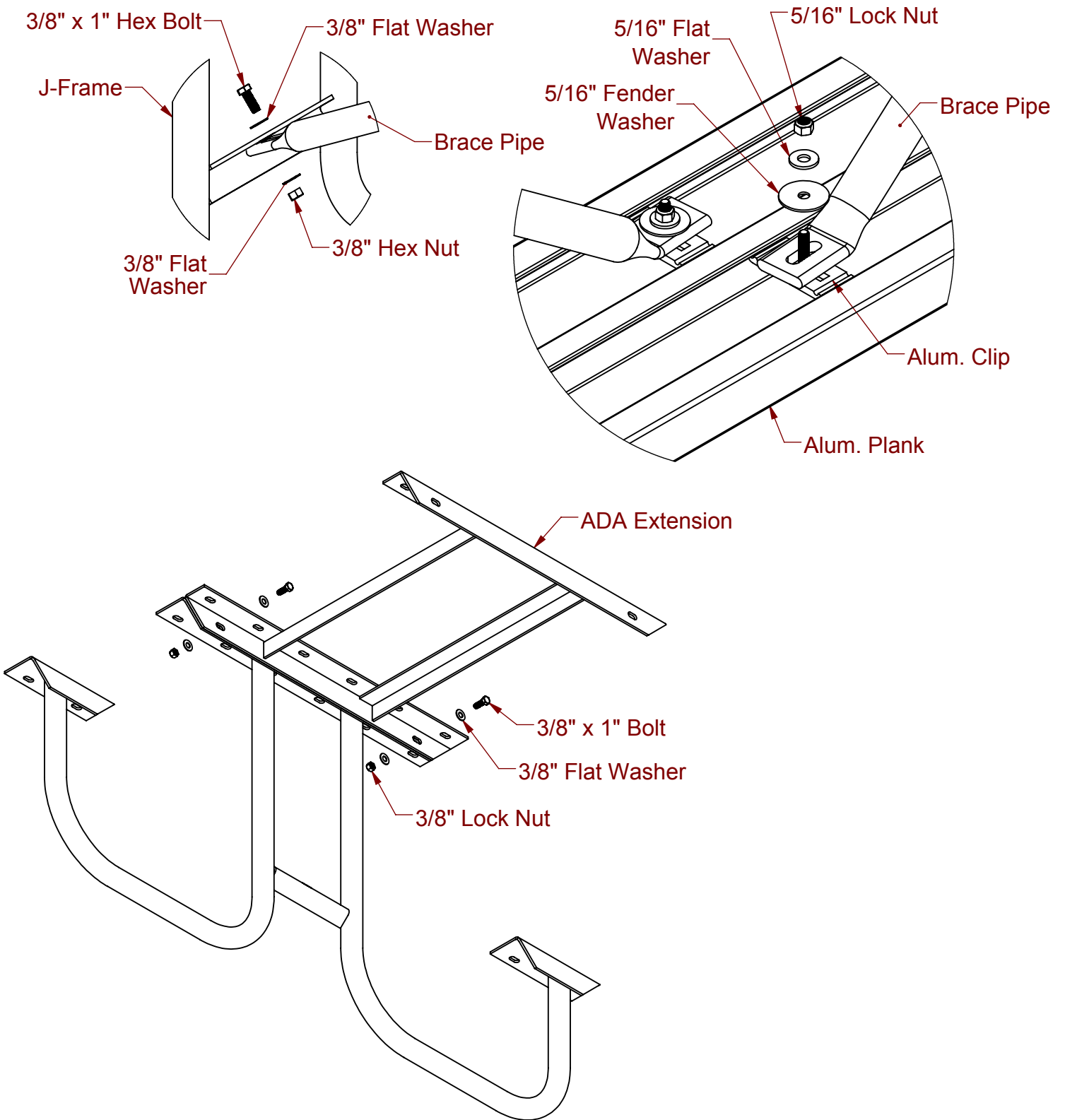
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**SPECIFICATION / INSTALLATION INSTRUCTIONS**

*ALUMINUM PLANK PICNIC TABLE*

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