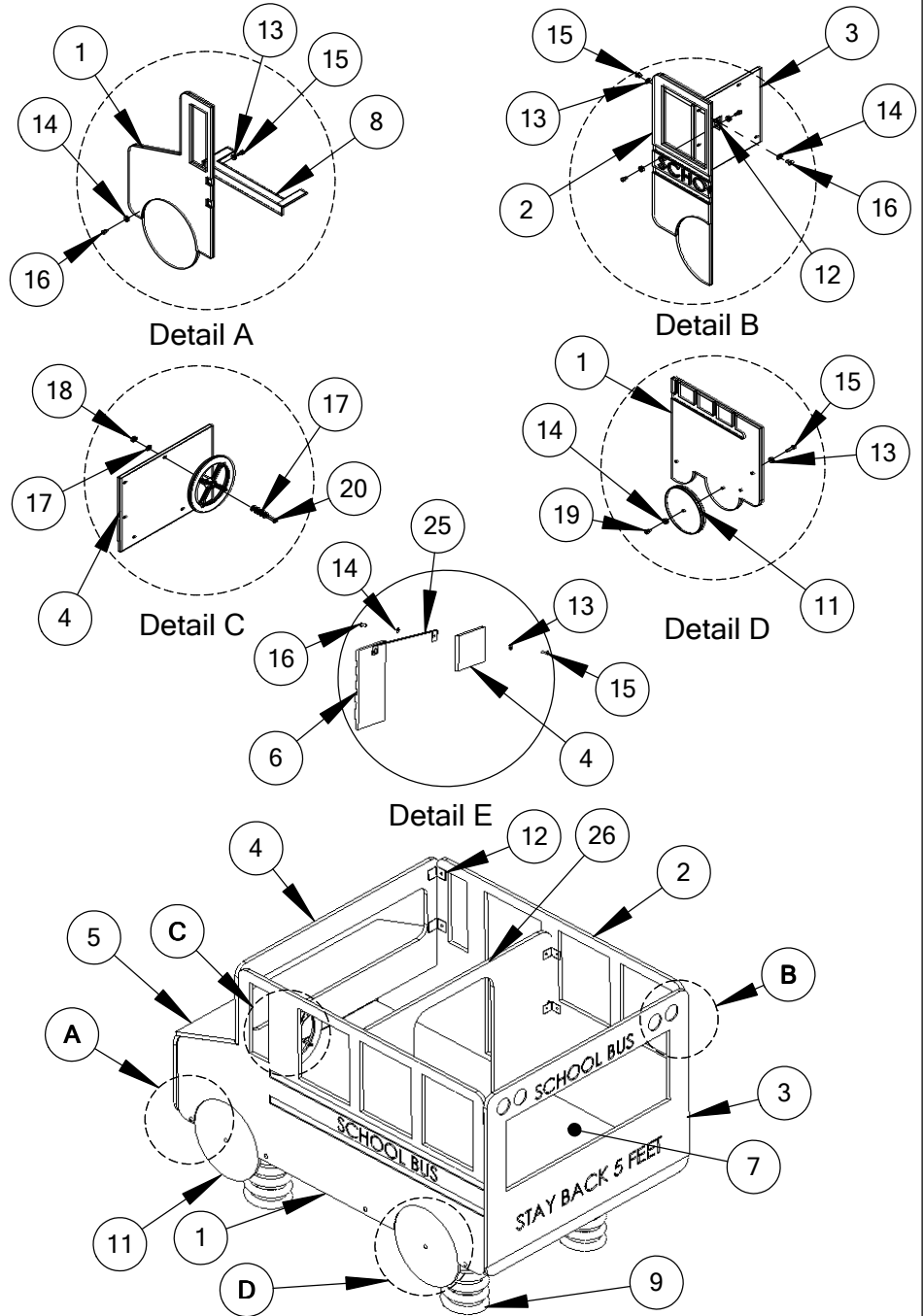




SCHOOL BUS SPRING RIDER

902-812B

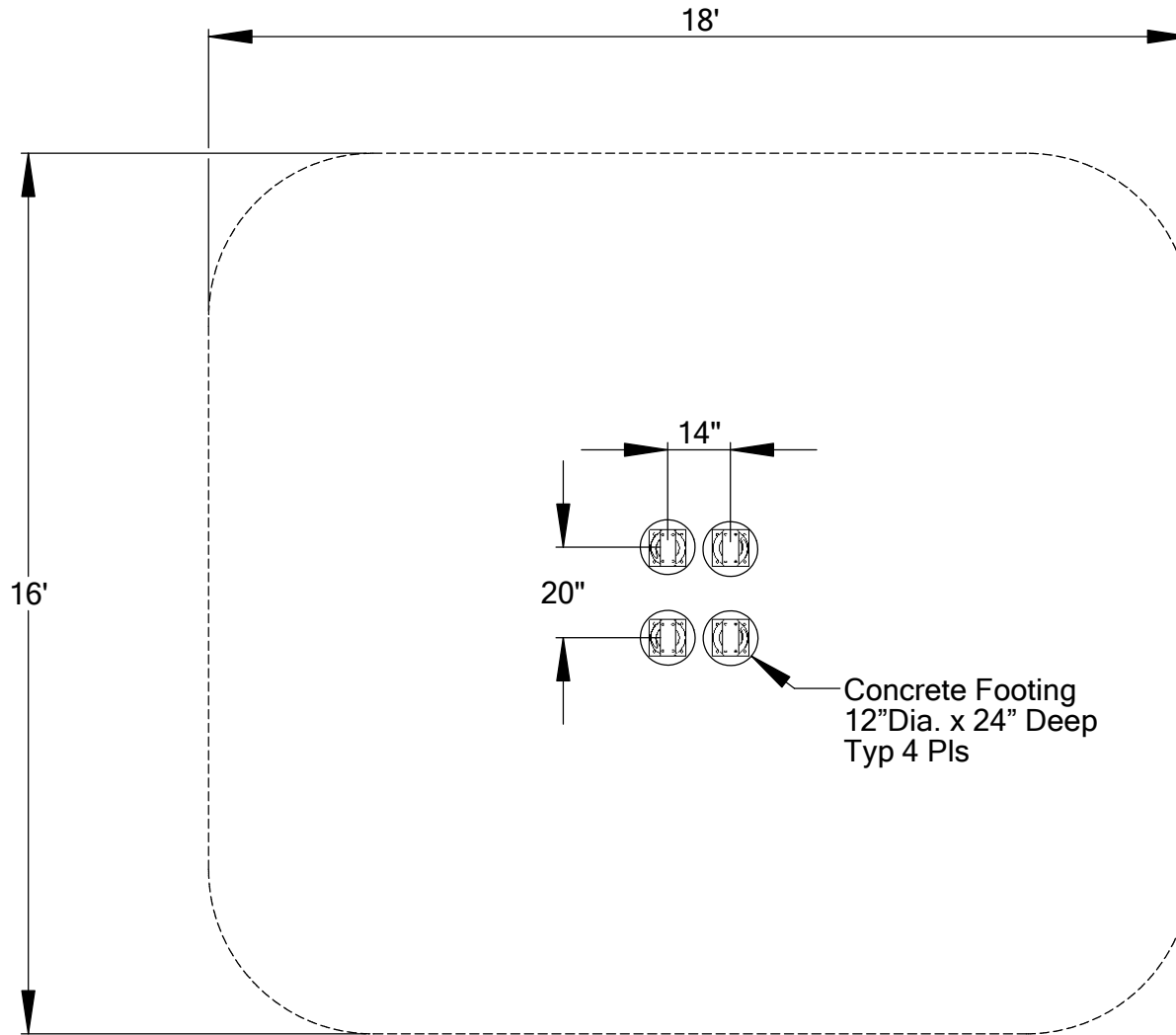
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	903-842	School Bus Left	1
2	903-843	School Bus Right	1
3	903-844	School Bus Back	1
4	903-845	School Bus Window	1
5	903-846	School Bus Hood	1
6	903-847	School Bus Grill	1
7	903-848	School Bus Bottom	1
8	903-849	School Bus Frame	1
9	363-950	Spring Assembly	4
10	435-615Y	SPI Molded Steering Wheel Yellow	1
11		Tires	4
12	905-803	Corner Brackets	22
13	316-601	3/8" Flat Washer SS	100
14	316-501	5/16" Flat Washer SS	68
15	216-512	5/16" x 1" Button Head Nut SS	68
16	116-529	5/16" x 3/4" Button Head Bolt SS	62
17	316-801	1/2" Flat Washer SS	9
18	226-802	1/2" Nylon Lock Nut	1
19	116-531	5/16" x 1-1/4" Button Head Bolt SS	4
20	126-815	1/2" x 5 " Hex Bolt	1
21	196-644	3/8" x 8" Anchor Bolts	16
22	416-350	3/16" Socket Key	2
23	416-505	7/32" Long Arm Socket Key	1
24	516-400	Red Loctite	2
25		Dash Bracket	1
26		School Bus Divider	1
27	126-701BPS	3/8" X 1 1/4" Button Pin	16
28	226-602	3/8" Nylon Inset Locknut	32
29		Stop Sign	1





SCHOOL BUS SPRING RIDER

902-812-B





SCHOOL BUS SPRING RIDER

902-812-B

IMPORTANT

PLEASE RETAIN THIS INSTRUCTION IN YOUR FILES. IT CONTAINS IMPORTANT REPLACEMENT PARTS INFORMATION. ALL EQUIPMENT SHOULD BE INSTALLED IN ACCORDANCE WITH THESE INSTRUCTIONS.

IT IS IMPORTANT TO USE AND MAINTAIN ALL PUBLIC PLAYGROUND EQUIPMENT PROPERLY. PLAYGROUND EQUIPMENT, WHICH IS IMPROPERLY MAINTAINED, CAN CAUSE SERIOUS INJURY. PERIODICAL INSPECTIONS, MAINTENANCE, REPAIR AND/OR REPLACEMENT OF DAMAGED PARTS IS NECESSARY FOR SAFE OPERATION OF EQUIPMENT AND SAFETY OF USERS. RESILIENT SURFACING SHOULD BE USED UNDER ALL PLAYGROUND EQUIPMENT. APPROPRIATE PUBLICATION, AVAILABLE AT NO CHARGE, FROM THE CONSUMER PRODUCTS SAFETY COMMISSION, INCLUDE " A HANDBOOK FOR PUBLIC PLAYGROUND SAFETY." YOU CAN RECEIVE YOUR FREE COPY BY CALLING 1-301-504-7908

GENERAL ASSEMBLY INSTRUCTIONS:

Check all the parts and hardware with the packing list to be sure you have received everything needed to assemble this product.

CONTACT YOUR LOCAL DISTRIBUTOR WITH NOTIFICATION OF ANY MISSING OR DAMAGED PARTS.

Contact must be made within 10 days of receipt of your order. Only hand-tighten nuts and bolts on initial assembly. Final tightening should be done EVENLY after final assembly when unit has been plumbed and leveled.

GENERAL MAINTENANCE INSTRUCTIONS:

Check MONTHLY for loose bolts, damaged, or broken parts. Tighten and/or replace immediately.

If using a pour in place safety surfacing you may dig the footing holes but you must install the anchors in the concrete only after having the framework on site to use as a template.

SPECIFIC ASSEMBLY INSTRUCTIONS:

Note: Use red locktite on all hardware during installation. Make sure installation is correct before using locktite.

STEP 1: Begin by placing the steel frame w/connected springs in the desired location keeping in mind to use all the required safety fall zones (at least 6' from any stationary objects of 12' from any other play component). Mark the hole locations for the 4 springs, this will be one hole at least 16" deep.

STEP2: Dig hole and pour concrete all the way to the top of the main ground level. After pouring the concrete use some type of block to shim the steel framework off the ground so that the springs sit on the ground. You will now place the framework into the correct location with the spring bottom base setting flat on top of the concrete and use the blocks to hold the weight of the frame to keep it from sinking into the concrete. Once placed firmly in its final location, slide the concrete anchor rods through the spring base and down into the concrete (bend side down). Repeat this for the remaining 15 concrete anchors. Be sure to install the washer and nut (with no threads showing) onto each of the anchors when setting them into the concrete. You will tighten them down once the concrete has completely cured (about 24 Hrs.

STEP 3: Place the green tread safe panel onto the framework, this panel does not get bolted to the frame.

STEP 4: Attach one of the side pieces to the frame using 5/16" x 3/4" bolts, 5/16" x 1" nuts, 5/16" washers and 3/8" washer. NOTE: Be sure the holes in the panel frame line up, there is a front and back to the frame.

STEP 5: Now you can work your way around the school bus attaching the back panel to the frame and then to the side piece. Continue around until all pieces are attached to the frame and each other

STEP 6: Now attach the center divider between the 2 side pieces with the 4 corner brackets and hardware. Tighten all hardware.

STEP 7: Attach the steering wheel using the 1/2" x 3"hex bolt , five 1/2 flat washers, and 1/2" locknut. the extra washers are used as spacers between the wheel and panel, it may not be necessary to use all five.

Step 8: Attach the tires by using the 5/16" x 1-1/4" bolts,5/16" x 1" nut, 5/16" flat washers and 3/8" flat washers.

SHEET 3 of 3

