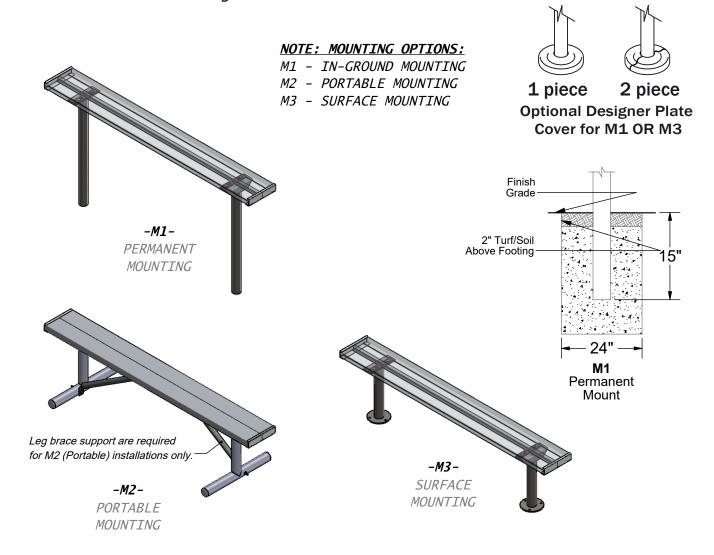
PLAYERS BENCH

MODELLA-LBA-8P2" x 10" x 8' ALUMINUM PLAYERS BENCH (421bs)MODELLA-LBA-15P2" x 10" x 15' ALUMINUM PLAYERS BENCH (561bs)

SPECIFICATIONS:

- 1. LEG FRAME: 2-3/8" O.D. Galv. Steel post welded to 3"x2" Galv. Steel Angle. 2. PLANK: 2" x 10" ALUMINUM PLANK
- 3. HARDWARE: All hardware is stainless steel.
- 4. FINISH: All welds are ground smooth.



(Note: Bench must be anchored. Anchoring hardware not included.)



SHEET:	1 of 4	LA-LBA-8P, LA-LBA-15P		
DRAWN:	MT	ALCOMING IN LATENCE DENOTE WICH DAOK		
REV: DH5/4/20		ALUMINUM PLAYERS BENCH W/O BACK		
DATE: 6	6/16/15	SPECIFICATION / INSTALLATION INSTRUCTIONS		

DC1

DC2

M1 -	ERS BENCH IN-GROUND MOUNT SURFACE MOUNTIN	G 2	4 5 6 7		
ITEM #	COMPONENT DESCRIPTION	QTY.	8'	15'	
1	ALUMINUM PLANK (2" x 10")		1	1	
2	ALUMINUM END CAP		2	2	
3	M1 or M3 LEG FRAME		2	3	
4	ALUMINUM CLIPS		4	6	M1 OPTION SHOWN
5	5/16" x 1-1/4" Carriage Bolt		4	6	EXPLODED VIEW
6	5/16" Flat Washers		4	6	
7	5/16" Nylock Nut		4	6	
8	#10 x 3/4" TEK SCREW		4	6	

INSTALLATION INSTRUCTIONS:

1. Determine the model of bench to be installed. Use Footing Detail on page 5 to determine the distance between support posts for that model and dig te holoes for the footings. See Detail B sheet 1 for recommended footing depths.

2. Assemble and align end caps on aluminum planks. Install self-drilling, self-taping tek screws on end caps.

3. Assemble extruded clips on seat supports with 5/16" 1-1/4" carriage bolts, washers and Nylock nuts provided.(See Detail Below) Finger tighten bolts to where nylon begins in nut. Rotate clips 90 deg. to the frame.

4. Lay aluminum plank over plank clips. Rotate plank clips so the grooves lock down on the plank. Tighten bolts to where nylon begins in nut. The first seat support will be

approximately 9" from center of support to end of plank. Assemble other seat supports to plank in same manner.

5. When all hardware is tightened lower bench into holes. Brace bench so top of seat plank is 18" above finished grade and level.

6. Pour concrete to within 2" of finish grade or to finish grade depending on your preference and let concrete set for 48 hours. Remove bracing and cover footings with turf.

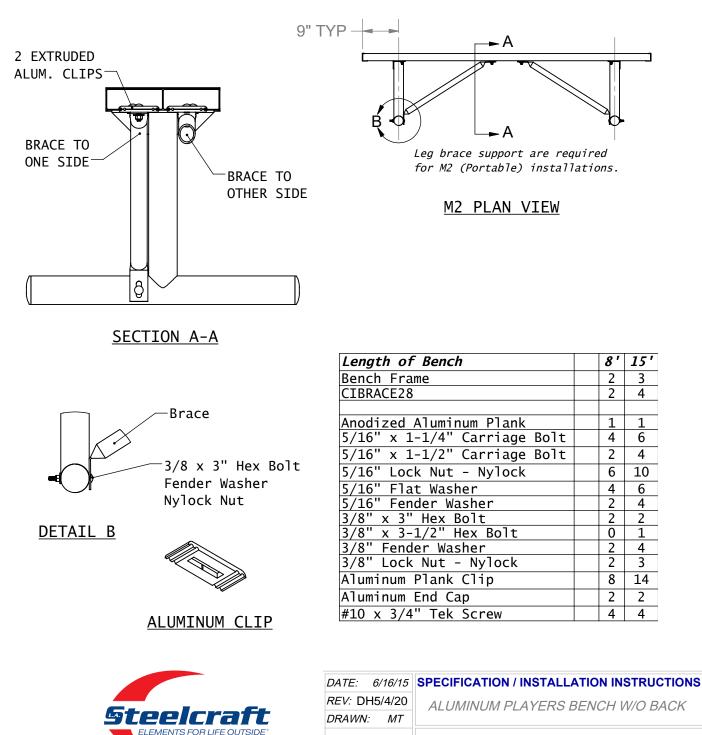


DATE: 6/16/1	5 SPECIFICATION / INSTALLATION INSTRUCTIONS				
REV: DH5/4/2	ALUMINUM PLAYERS BENCH W/O BACK				
DRAWN: MT					
	LA-LBA-8P. LA-LBA-15P				
SHEET: 2 of					

PLAYERS BENCH M2 - PORTABLE MOUNTING

<u>Portable Mount Option:</u>

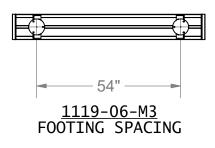
- Install bench braces to frames using 3/8" x 3" Hex Bolt. See Detail A & B below. Insert bolt through frame, holding bolt in place assemble one end of brace over bolt and install 3/8" lock nut. Do not tighten nut at the same time, just install until finger tight.
- 2. Attach the other end of the brace pipe to the bottom of the aluminum plank with two plank clips, with a 5/16" x 1-1/2" carriage bolt and nut. Repeat for the 2nd brace on 8' bench, and 3x for 15' bench.
- 3. Plumb braces to planks and tighten all hardware securely so the clips are firmly in contact with the mounting surface.



SHEET: 3 of 4

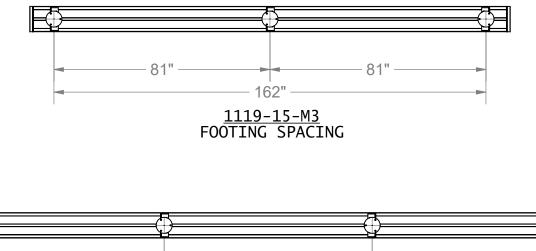
LA-LBA-8P, LA-LBA-15P

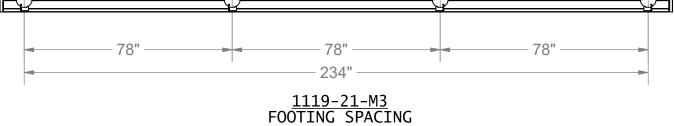
www.LASTEELCRAFT.com 1-800-371-2438





<u>1119-08-M3</u> FOOTING SPACING





NOTE: Footing sizes are based on average soil conditions. Loose and/or sandy soil is not average and footing sizes must be increased accordingly to meet soil conditions and local building codes and specifications.



DATE: 6/16/15	SPECIFICATION / INSTALLATION INSTRUCTIONS		
REV: DH5/4/20	ALUMINUM PLAYERS BENCH W/O BACK		
DRAWN: MT			
	LA-LBA-8P, LA-LBA-15P		
SHEET: 4 of 4	LA-LDA-OF, LA-LDA-13F		