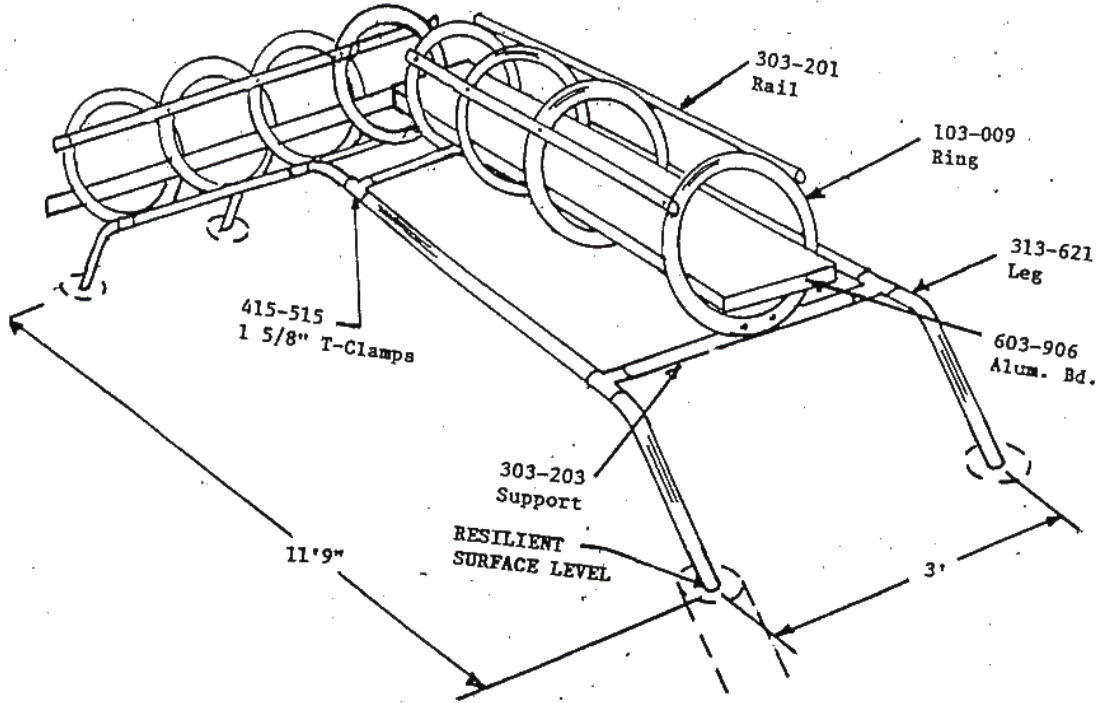


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*** IMPORTANT ***

PLEASE RETAIN THIS INSTRUCTION SHEET IN YOUR FILES. IT CONTAINS IMPORTANT REPLACEMENT PARTS INFORMATION. ALL EQUIPMENT SHOULD BE INSTALLED IN ACCORDANCE WITH THESE INSTRUCTIONS.

IT IS IMPORTANT TO USE AND MAINTAIN ALL PUBLIC PLAYGROUND EQUIPMENT PROPERLY. PLAYGROUND EQUIPMENT, WHICH IS IMPROPERLY MAINTAINED, CAN CAUSE SERIOUS INJURY. PERIODICAL INSPECTIONS, MAINTENANCE, REPAIR AND/OR REPLACEMENT OF DAMAGED PARTS IS NECESSARY FOR SAFE OPERATION OF EQUIPMENT AND SAFETY OF USERS. RESILIENT SURFACING SHOULD BE USED UNDER ALL PLAYGROUND EQUIPMENT. APPROPRIATE PUBLICATIONS, AVAILABLE AT NO CHARGE, FROM THE CONSUMER PRODUCT SAFETY COMMISSION, INCLUDE "A HANDBOOK FOR PUBLIC PLAYGROUND SAFETY." YOU CAN RECEIVE YOUR FREE COPY BY CALLING 1-301-504-7908.



PACKING LIST

1 CTN	1	Hardware Bag
	8	103-009 Rings
	8	313-501 Angle
1 BDL	2	603-906 Aluminum Bd
1 BDL	4	303-203 Supports
1 BDL	4	303-201 Rails
1 PIPE	1	313-621 Leg
1 PIPE	1	313-621 Leg

HARDWARE BAG

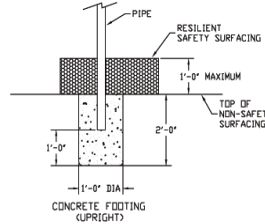
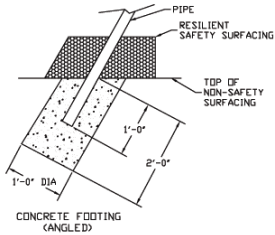
8 PR	-	415-515	1 5/8" T-Clamp
16	-	605-506	Clip
8	-	355-905	Black Plastic Plug
8	-	116-545	5/16" x 2 1/2" Button Hd Bolt
24	-	116-535	5/16" x 1 1/2" Button Hd Bolt
16	-	116-530	5/16" x 1" Button Hd Bolt
16	-	126-504	5/16" x 1" Carriage Bolt
16	-	316-501	5/16" Flat Washer
40	-	326-501	5/16" Lock Washer
16	-	226-501	5/16" Lock Nut
44	-	216-512	5/16" Button Hd Nut
2	-	416-400	3/16" Socket Key
1	-	805-532	Warning Label
1	-	805-534	SportsPlay Label
1	-		Maintenance Checklist

1 CTN	3 BDL	2 PIPE	6 TOTAL PCS	WT 155#	CLASS 70
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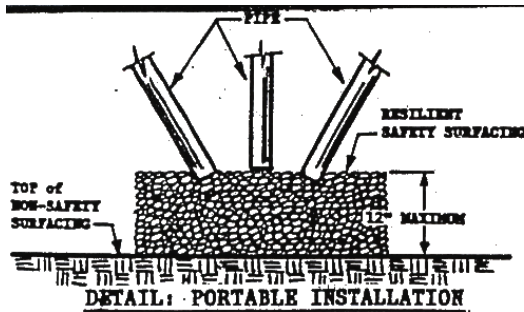
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GENERAL USE/FALL ZONE & FOOTING RECOMMENDATIONS

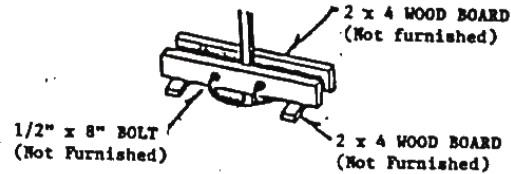
STATIONARY & PORTABLE EQUIPMENT - USE/FALL ZONES SHOULD EXTEND A MINIMUM OF 6 FEET IN ALL DIRECTIONS FROM THE PERIMETER OF THE EQUIPMENT GROUND SPACE. THIS AREA SHOULD BE COVERED WITH THE REQUIRED AMOUNT OF RESILIENT SAFETY SURFACING MATERIAL. FOR SOME EQUIPMENT - USE/FALL ZONES CAN OVERLAP. SEE CONSUMER PRODUCT SAFETY COMMISSION GUIDELINES. DIAMETER & DEPTH OF FOOTINGS ILLUSTRATED ARE SATISFACTORY IN MOST APPLICATIONS FOR PIPE SIZES UP TO 2 3/8" DIAMETER. VARYING SOIL & CLIMATIC CONDITIONS MAY REQUIRE DEEPER & HEAVIER FOOTING IN SOME AREAS. CHECK LOCAL BUILDING CODES.



- If resilient surfacing is to be less than 12", then additional pipe should be put in concrete to maintain proper finish grade for equipment.

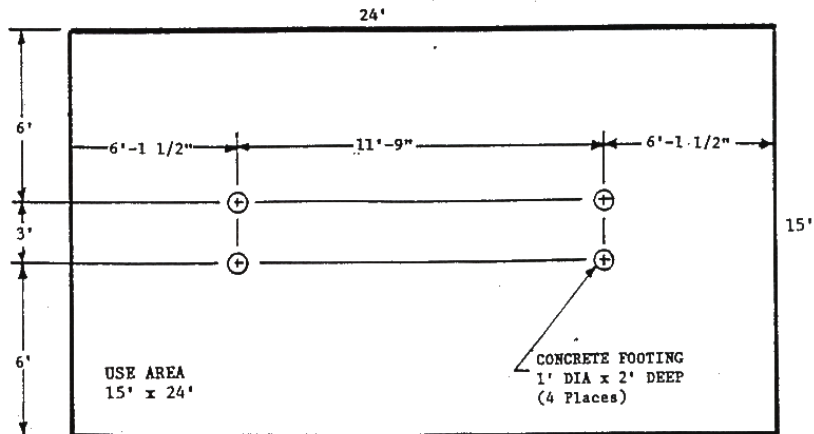


SUGGESTED BRACING METHOD:



DETAIL: PERMANENT INSTALLATION

USE AREA & FOOTING LAYOUT:



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GENERAL ASSEMBLY INSTRUCTIONS:

Check all the parts and hardware with the packing list to be sure you have received everything needed to assemble this product. CONTACT YOUR LOCAL DISTRIBUTOR WITH NOTIFICATION OF ANY MISSING OR DAMAGED PARTS. Contact must be made within ten days of receipt of your order.

Only hand-tighten nuts & bolts on initial assembly. Final tightening should be done EVENLY after final assembly when unit has been plumbed and leveled. On products with platforms installed 1 - 2 degrees off level to facilitate water drainage.

GENERAL MAINTENANCE INSTRUCTIONS:

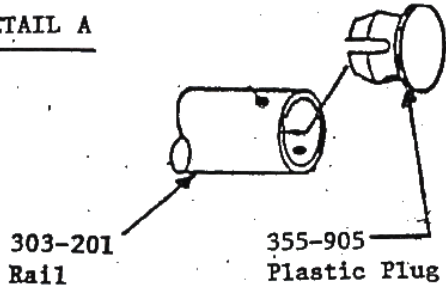
Check MONTHLY for loose bolts, damaged or broken parts. Tighten and/or replace immediately.

SPECIFIC ASSEMBLY INSTRUCTIONS:

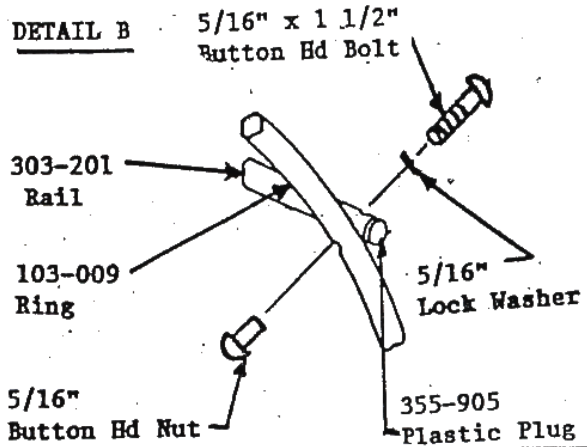
- Note: All threaded ends of bolts protruding beyond nuts must be cut off and/or peened to eliminate sharp edges. No more than two threads should extend beyond face of nut. All washers, "T" nuts, and other fastener hardware used on round pipe or tubing must be hammered down to conform to the curved underlying surface to eliminate catch points.
- STEP #1: Drive in Plastic Plugs (355-905) in each end of Rails (303-201). SEE DETAIL A.
- STEP #2: Rest end of Aluminum Bd (603-906) upside-down on two saw horses. Slide Rings (103-009) onto the board.
- STEP #3: Attach Rails to Rings. SEE DETAIL B. Position end rings equal distance from each end of board.
- STEP #4: Bolt center Angle (313-501) to Aluminum Board (603-906) with Clips (605-506), lining up Angles with center rings. Attach to center rings. SEE DETAIL C.
- STEP #5: Bolt end angles to board with clips, lining up with end rings and bottom supports. Supports are positioned between angle brackets & rings with rings on outside towards end of board. Attach bottom supports & rings to angle brackets. SEE DETAIL D.
- STEP #6: Plumb & level. Tighten all nuts & bolts so that lock washers are completely flat.
- STEP #7: Mark & dig footing holes. Using pipe legs as a guide to dig holes on an angle. Brace legs in footing holes. Length of pipe in footing holes should be 24" from intended level of resilient surfacing. SEE PAGE #2.
- STEP #8: Attach individual Crawl-Thru units with T-Clamp (415-515). SEE DETAIL E. Aluminum Boards should meet at center. SEE DETAIL F.
- STEP #9: Plumb & level. Tighten all nuts & bolts until lock washers are flat. Pour concrete. Wait 48 hours before removing braces & using equipment.
- STEP #10: Attach Warning Label and Manufacturer's Identification Label to a clean surface. The Labels should be attached in a location where they are clearly visible and legible and away from normal hand and foot placement areas. The Labels must be replaced if they become illegible, destroyed, or removed. Contact your Distributor for replacement Labels.

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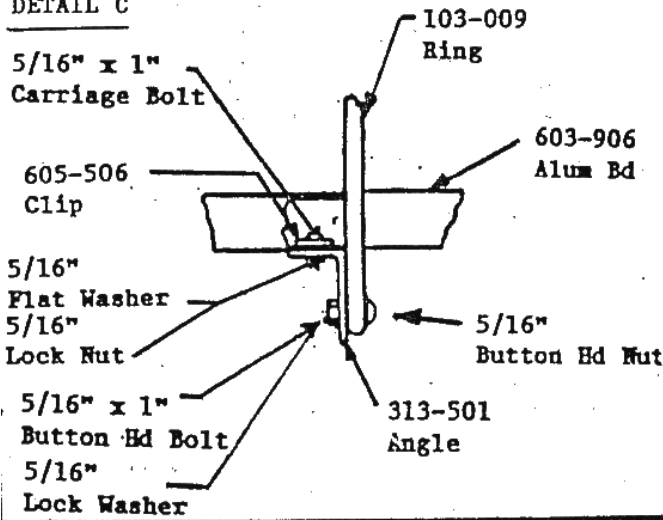
DETAIL A



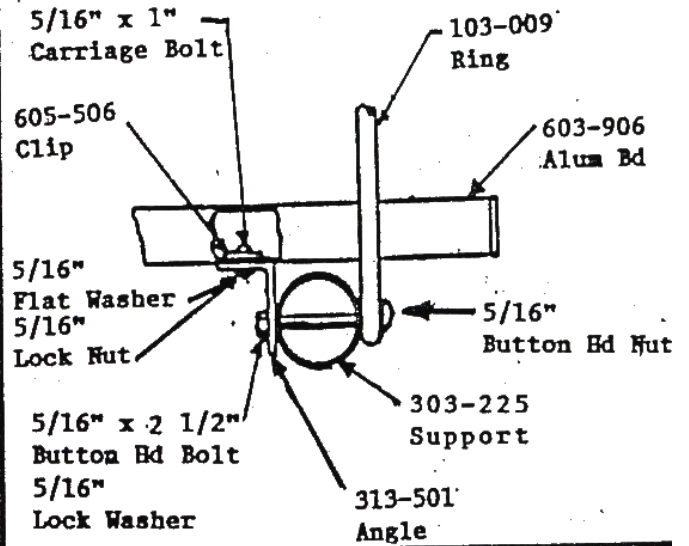
DETAIL B



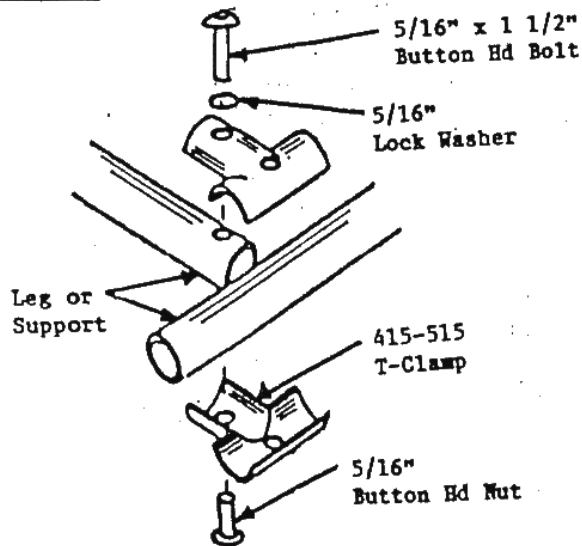
DETAIL C



DETAIL D



DETAIL E



DETAIL F

