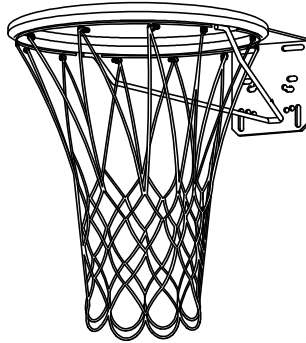


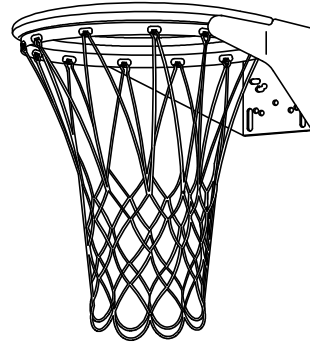
BASKETBALL RIMS & NETS

MODEL LA-600, LA-600-N, LA-COLLEGIATE2K, LA-TITAN775

MODEL LA-BCN-12, LA-BNN-120, LA-WCN



**HEAVY-DUTY
DOUBLE RIM**



**EXTRA HEAVY-DUTY
DOUBLE RIM**


SPECIFICATIONS

GENERAL:

LA Steelcraft offers a variety of official size rims and nets to meet your specific requirements. See respective model numbers and descriptions below.

MATERIAL:


All materials are selected for strength, durability and the ability to withstand years of exposure.

 www.LASTEELCRAFT.com 1-800-371-2438	Date: 11-6-07	SPECIFICATION/INSTALLATION INSTRUCTIONS
	Rev: DH5/1/20	
	Drawn: AMC	MODEL NO. LA-600, LA-600-N LA-COLLEGIATE2K, LA-TITAN775 LA-BCN-12, LA-BNN-120, LA-WCN
	Sheet: 1 of 3	

Heavy-duty double ring rim with chain net (model #LA-600): Goal is official size 18" diameter of 5/8" round steel with an additional ring of 1/2" diameter round steel welded together. Bottom rim is formed to accommodate S-hooks to hold net. A 3/16" thick x 6-1/2" wide heavy-duty steel mounting plate is welded to the goal rings. The mount plate is drilled with a 6-hole universal mounting pattern. Rim is finished with an orange powder coated color. Rim is not designed for use with nylon or other fabric-type nets.

Heavy-duty double rim with super nylon net (model #LA-600-N): Goal is fabricated with two 18" diameter steel rings 5/8" diameter are welded together, with 1/8" diameter steel formed with 12 pigtail style net hooks welded to the bottom of the ring. A 3/16" thick x 6-1/2" wide heavy-duty steel mounting plate is welded to the goal ring which is further reinforced with a 1/2" diameter round steel support welded between each side of ring and the angle bracket. The mounting plate is drilled with a 6-hole universal mounting pattern. Goal is finished with an orange powder coated color.

Component Description	Qty
For Boards - LA-01, LA-02, LA-12X, LA-07	
3/8"-16 X 1-1/2" Hex Bolt	4
3/8"-16 Lock Nut - Nylock	4
3/8" Flat Washer	8
For Boards LA-11, LA-11X,	
3/8"-16 X 2" Hex Bolt	4
3/8"-16 Lock Nut - Nylock	4
3/8" Flat Washer	8
For Boards - LA-05, LA-09	
3/8"-16 X 2 1/2" Hex Bolt	4
3/8"-16 Lock Nut - Nylock	4
3/8" Flat Washer	8
For Boards - LA-12P	
3/8"-16 X 3" Hex Bolt	4
3/8"-16 Lock Nut - Nylock	4
3/8" Flat Washer	8
For Boards - LA-BB60A38, LA-BB72A38	
3/8"-16 X 3-1/2" Hex Bolt	4
3/8"-16 Lock Nut - Nylock	4
3/8" Flat Washer	8

	Date: 11-6-07	SPECIFICATION/INSTALLATION INSTRUCTIONS BASKETBALL RIMS & NETS
	Rev: DH5/1/20	
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	Sheet: 2 of 3	

Replacement Chain Net, model #LA-BCN-12: Zinc plated steel chain net with S-hooks to secure all goals.

Replacement Super Nylon Net, model #LA-BNN-120: Extra heavy braided nylon net to reduce net whip.

Replacement Super Chain Net, model #LA-WCN: Zinc plated steel chain net with all loops welded closed to prevent snagging or opening.

Note: For net attachment see following page.

Rim Warranty Period: Limited Lifetime

For #LA-BCN-12 & #LA-WCN chain nets slip s-hooks through holes on the rim and fully close.

For #LA-BNN-120 Super Nylon Net on rims twist loop on net. From the inside of the rim, slip the twisted loop through the punched net tie-off hole to the outside of the rim. Wrap twisted loop around goal ring and back through punched net tie-off ring. Secure around neck of the punched tie-off hole and pull tight.


For #LA-BNN-120 Super Nylon Net on Rim Model LA-600-N
Slip the net loop through from the inside through the welded net tie-off wire and hook onto middle of tie-off wire and pull tight.

For installation of rims to LA Steelcraft backboards and posts ONLY. For other manufacturer's posts and backboards please consult installation instructions provided by that manufacturer.

Caution: Flat washers must be used behind plate when mounting backboard.

Align mounting holes in goal ring mounting plate with the corresponding holes in the backboard and gooseneck adaptor mount using installation hardware (bolts). Install lock nuts and tighten enough to hold board and goal ring in position.

Plumb backboard true vertical (shim if necessary) and goal ring level. Tighten all hardware securely. Install net. If the rim is equipped with chain net, make sure all S-hooks are fully closed

	Date: 11-6-07	SPECIFICATION/INSTALLATION INSTRUCTIONS
	Rev: DH5/1/20	
	Drawn: AMC	MODEL NO.
	Sheet: 3 of 3	LA-600, LA-600-N LA-COLLEGIATE2K, LA-TITAN775 LA-BCN-12, LA-BNN-120, LA-WCN

Pick Ticket

Internal use only return to office with packet

Shipping to pull Rim, Net and Hardware Below nothing required from Fabrication.

Component Description	Qty
For Boards - 13, 14, 25, and 26	
3/8"-16 X 1-1/4" Hex Bolt	4
3/8"-16 Lock Nut - Nylock	4
3/8" Flat Washer	8
For Boards - 19, 22, 23, 30, 24 & 24T	
3/8"-16 X 2" Hex Bolt	4
3/8"-16 Lock Nut - Nylock	4
3/8" Flat Washer	8
For Boards - 18 & 20	
3/8"-16 X 2-1/2" Hex Bolt	4
3/8"-16 Lock Nut - Nylock	4
3/8" Flat Washer	8
For Boards - 10	
3/8"-16 X 3" Hex Bolt	4
3/8"-16 Lock Nut - Nylock	4
3/8" Flat Washer	8
For Boards - 27	
3/8"-16 X 3-1/2" Hex Bolt	4
3/8"-16 Lock Nut - Nylock	4
3/8" Flat Washer	8