4" x 4" PERMANENT NCAA REGULATION SOCCER GOALS

8' H x 24' W

#LA-2236-03G STEEL - TWO NET SUPPORTS - 8'H x 24'W (706 LBS) PER SET #LA-2236-03A ALUMINUM - TWO NET SUPPORTS - 8'H x 24'W (366 LBS) PER SET

SPECIFICATIONS:

NCAA soccer goal which provides a 8'H x 24'W front inside opening.

Crossbar and Uprights - a single length of 4" x 4" Square steel or aluminum tubing, powder coated white. Crossbar is bolted to uprights.

All hardware is zinc-plated or Stainless Steel for long, rust free service.

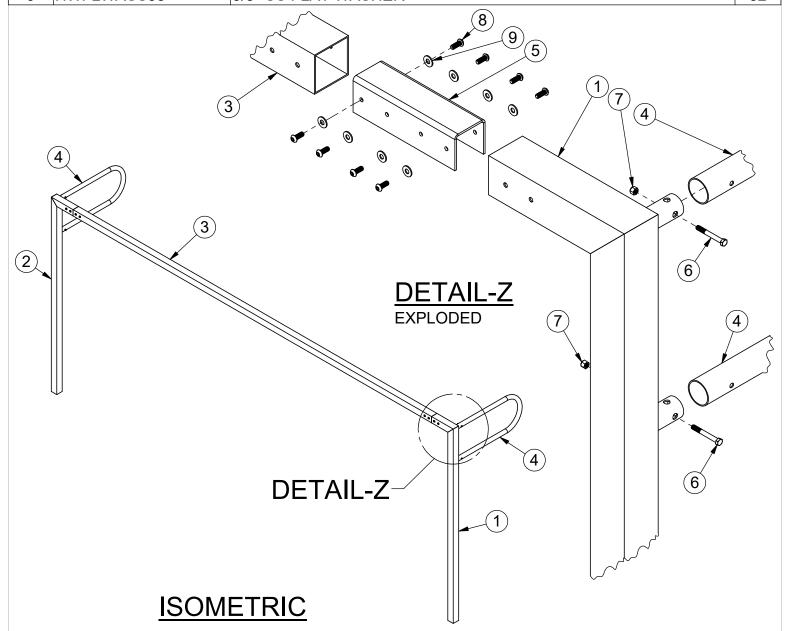
Warranty period: 10 years

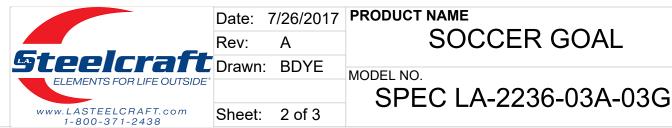
INSTALLATION:

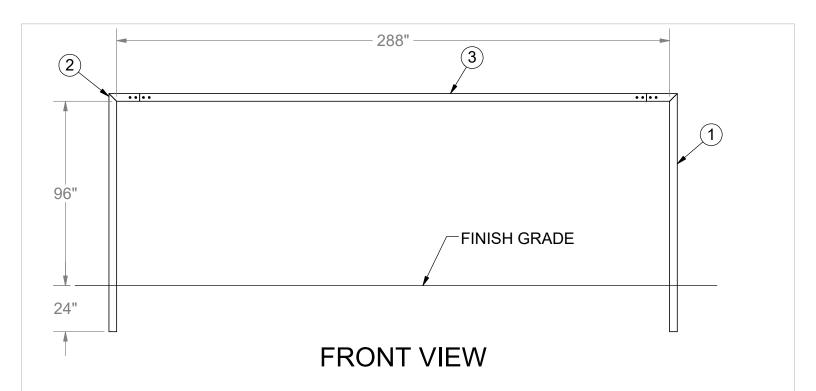
- 1. Dig footing holes per detail. Required footing size may vary depending on local building codes
- 2. Lay Upright/Corner Assemblies parallel on the ground according to width of goal ordered with pipe stubs facing up
- 3. Assemble crossbar to upright/corner assemblies with 3/8"-16 x 3/4" Button Head Bolts & 3/8" Washers. Use hex key wrench to tighten.
- 4. Tighten all bolts and set screws, cut and peen any excess threads.
- 5. Carefully rotate goal into upright position. Lower goal into footing holes, plumb and brace.
- 6. Brace so crossbar bottom is 8'-0" above finish grade depending on model ordered. Shim from below if needed.
- 7. Pour concrete to within 2" of finished grade and let set for 3 days.
- 8. Cover concrete footings with soil/turf, synthetic turf, or any appropriate field surfacing material.

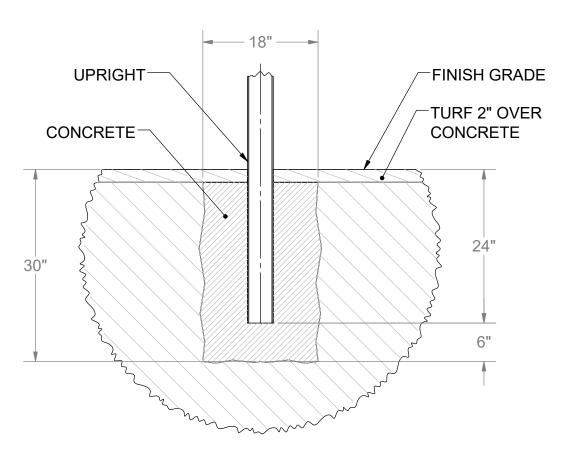
	Date:	7/26/2017	PRODUCT NAME
	Rev:		SOCCER GOAL
Steelcraft	Drawn:	BDYE	MODEL NO.
ELEMENTS FOR LIFE OUTSIDE*			SPEC LA-2236-03A-03G
www.LASTEELCRAFT.com 1-800-371-2438	Sheet:	1 of 3	01 LO LA-2230-03A-030

BOM					
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.		
1	SAS-500-2236-03G	RIGHT 4x4 UPRIGHT	2		
2	SAS-500-2236-03G	LEFT 4x4 UPRIGHT	2		
3	SQT-048-2200-G	CROSSBAR 4 x 4 STOCK	2		
4	RT-0002-1000-G	2 3/8"x 11G WALL LOOP	4		
5	PL-045-2200-G	STEEL CHANNEL SLEEVE (4x4)	4		
6	HWHB383	3/8"x16 x 3" ZINC HEX BOLT	8		
7	HWLN38	3/8"-16 ZINC LOCK NUT	8		
8	HWBHSS3834	3/8"-16 x 3/4" SS BUTTON HEAD BOLT	32		
9	HWFLWASS38	3/8" SS FLAT WASHER	32		









FOOTING DETAIL

