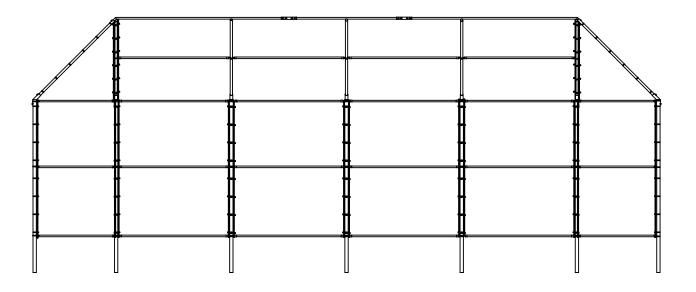
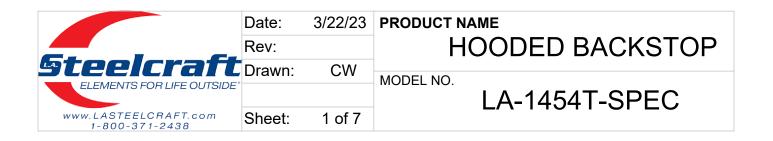
PERMANENT HOODED BACKSTOP INSTALLATION INSTRUCTIONS MODEL #LA-1454T



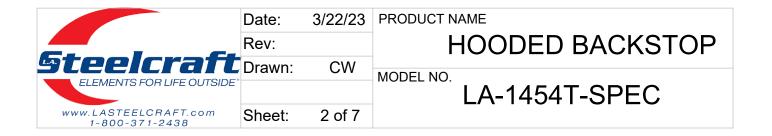
Description: A heavy duty backstop shipped unassembled with all parts and instructions for quick assembly.

Materials: All pipe and fittings are galvanized steel. Sizes given are outside diameter and exposed ends are capped.

<u>Specifications</u> Vertical Posts Horizontal Rails Top Hood Rails Hood Angle Posts <u>Size</u> 3-1/2" 1-5/8" 1-7/8" 2-3/8"



ITEM NO.	PART NUMBER	DESCRIPTION	
1	ASA-507-12EL-C1	12EL-C1 FITTING ASSEMBLY	
2	ASA-0502-1235-G	HOOD CROWN ASSEMBLY	
3	ASA-0503-1235-G	HOOD CROWN ASSEMBLY	
4	ASA-0504-1235-G	CENTER HOOD CROWN ASSY.	
5	ASA-0505-1235-G	CENTER JOINT SLEEVE ASSEMBLY	
6	RT-008-1235-112-G	STIFFENER 1-5/8" O.D. x 16GA x 112" GAL. TUBE	
7	RT-003-1235-113.5-G	STIFFENER 1-5/8" O.D. x 16GA x 113-1/2" GAL. TUBE	
8	VCIRAILEND158	1-5/8 ID RAIL END	
9	VCIBB4	4" BRACE BAND	
10	VCIBB238	2-3/8" BRACE BAND	
11	VCIBB35	3-1/2" BRACE BAND	
12	HWCB5161	5/16"-18 x 1" CARRIAGE BOLT	
13	HWFLWA516	5/16" USS FLAT WASHER	
14	HWLN516	5/16"-18 LOCK NUT	
15	VCITEN35	3 1/2" TENSION BAND	
16	VCITEN238	2-3/8" TENSION BAND	
17	VCITBAR12	12' x 3/4" TENSION BAR (142")	
18	VCITBAR10	10' x 3/4" TENSION BAR (118")	
19	HWSC581	5/8" SS SET SCREW	
20	RMMESHGA21110	2" x 11GA x 10' GAL MESH	
21	RMMESHGA2912	2" x 9GA x 12' GAL MESH	
22	VCITIEWIRE	TIE DOWN WIRE 10-1/2" x 12GA WITH HOOK	
23	RT-001-1235-180-G	LEG POST 3-1/2" O.D. SCH 40 GAL. PIPE x 180"	
24	ASA-0501-1235-G	HOOD ANGLE $ otin 2 3/8 $ " ASSEMBLY	7



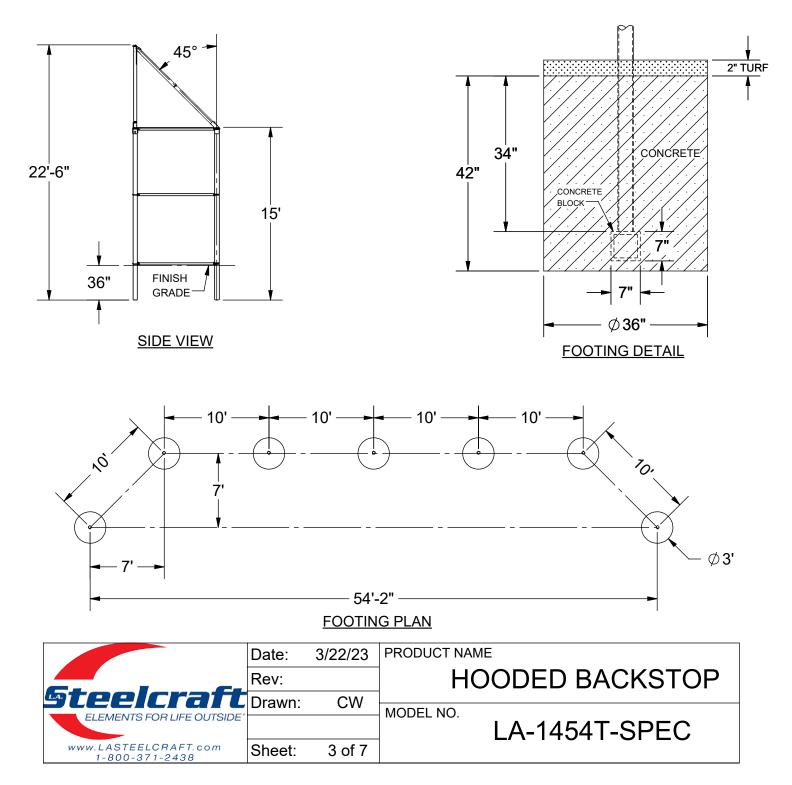
FOOTING DETAIL

- 1) Determine the location of the backstop so the rear panel is perpendicular to a line running from 2nd base through home plate and the wings are parallel with the sides of the diamond.
- 2) Dig holes according to Footing Plan below and Footing Detail. Place all the posts in the holes resting on the blocks. Each post shall be 12'-0" above ground and 10'-0" on center. Place a horizontal stiffener on the ground between each of the posts. Place a rail end fitting on each end of the stiffeners. Place a brace band over each post adjacent to each rail end fitting. Bolt the rail end fitting to the corresponding brace band. Make sure the horizontal stiffeners fit into the rail end fittings at least 1".

NOTE: All carriage bolt heads are facing the playing field.

3) With the proper spacing established, plumb all the posts and pour the concrete footings up to 2" of finish grade and let set for three days before removal of bracing.

NOTE: Footing sizes are based on the assumed soil bearing pressures from IBC 1807.



E OUTSIDE

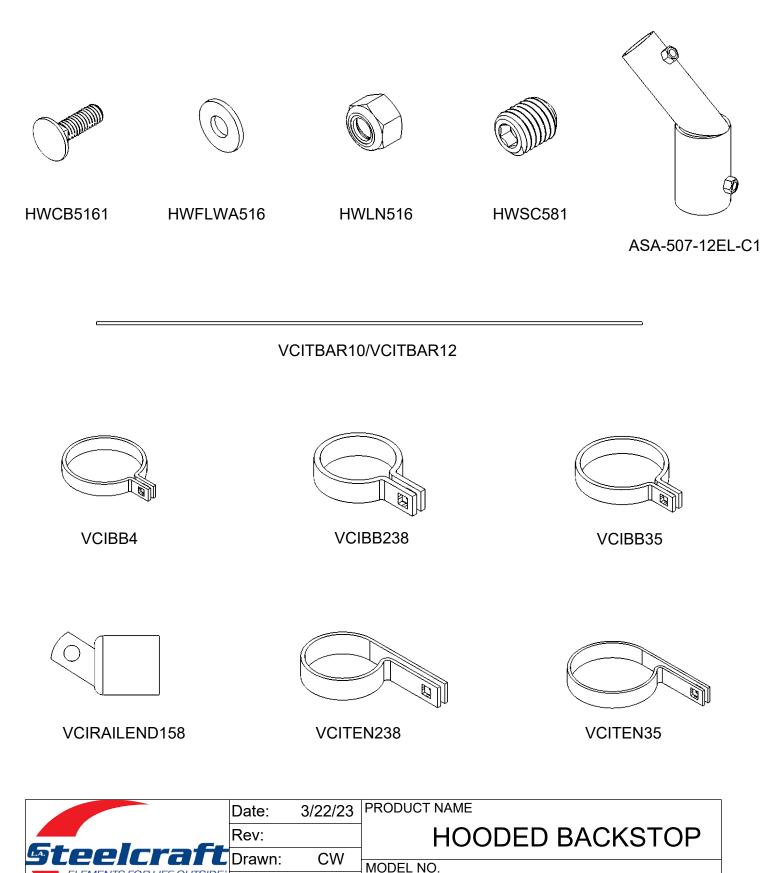
Sheet:

4 of 7

www.LASTEELCRAFT.com

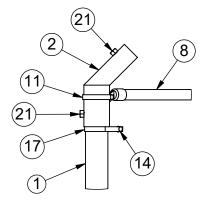
1-800-371-2438

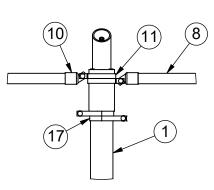
4) Check materials received with the BOM to make sure that all components are included and to assure that the unit is complete.

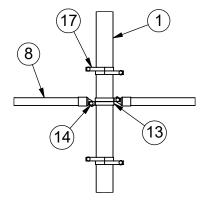


LA-1454T-SPEC

5) Put the entire Backstop together, starting at the top and working from left to right. Slide the Brace Bands 11 (13), Tension Bands 17) and Hooded Backstop Elbow Fittings 2) onto vertical posts.



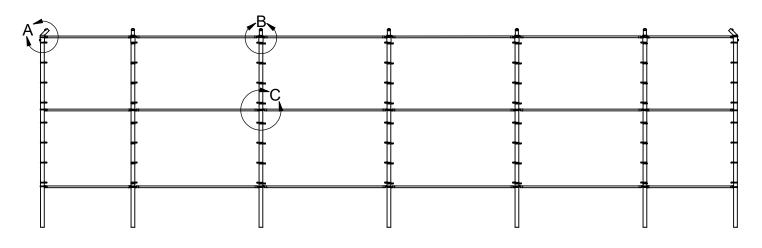




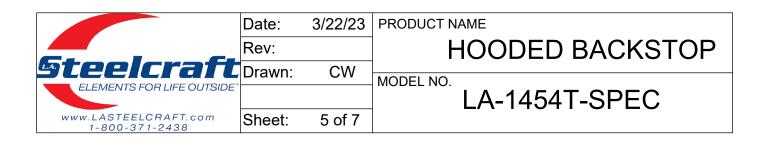
DETAIL A

DETAIL B

DETAIL C

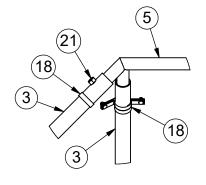


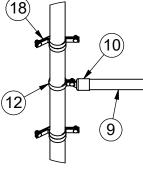
FRONT VIEW POSTS AND HORIZONTAL RAILS

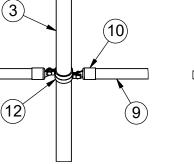


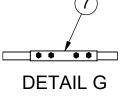
6) Start building the hood by working from left to right. Slide 2-3/8" Tension Bands 18 onto the Hood Angle Assemblies 3 with (6) on the outer angle and (12) on the inner angle, repeating for the right side. Install the 2-3/8" Brace Bands 12 onto the Hood Angle Assemblies as shown in Details E and F as well as the other three Hood Angle Assemblies. Install Stiffeners as shown below. Stiffeners use 2-3/8" Brace Bands, 1-5/8" Rail Ends with 5/16"-18 x 1" Carriage Bolts, 5/16" Flat Washers and 5/16" Lock Nuts.

7) Install the Left Hood Crown Assembly (5), the Center Hood Crown Assembly (6) and the Right Hood Crown Assembly (4) by sliding the Center Joint Sleeve Assemblies (7) onto the Hood Crown Assemblies. Slide the seven stubs into the seven Hood Angle Assemblies (3). Slide the Center Joint Sleeve Assemblies to the middle of the Hood Crown Assemblies and tighten the 5/8" set screws.





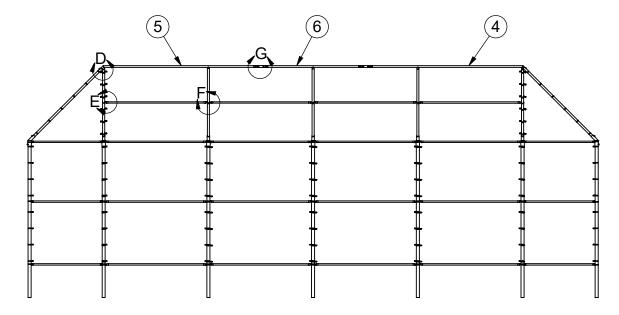




DETAIL D

DETAIL E

DETAIL F



FRONT VIEW HOOD ASSEMBLY

	Date:	3/22/23	PRODUCT NAME
	Rev:		HOODED BACKSTOP
Steelcraft	Drawn:	CW	MODEL NO.
ELEMENTS FOR LIFE OUTSIDE"			LA-1454T-SPEC
www.LASTEELCRAFT.com 1-800-371-2438	Sheet:	6 of 7	

- MESH INSTALLATION: Separate the wire mesh as the heavier material (9 GA) is to be used along the rear panel and the wings while the lighter material (11 GA) is to be used on the hood. The mesh is cut to the approximate size and shipped in rolls.
- Cut six pieces of (9 GA x 12' mesh) 10 feet wide to be installed between the vertical posts of the rear panel and the wings. Attach each piece of mesh using one 12 foot tension bar on each end of the mesh along with tension bands and bolts provided. Use tension bands on 18 to 20 inch centers. The mesh is placed against the playing field side of the backstop with the tension bands parallel and adjacent to the vertical posts. The mesh must be tight; remove strands as necessary to achieve the proper tension.
- 2. Secure the mesh to the top, center and bottom of the horizontal rails with tie wires every 12 inches.
- 3. Cut one piece of (11 GA x 10' mesh) 40 feet wide. Attach the mesh to the rear of the hood panel using one tension bar on each end of the piece along with the tension bands and hardware provided. Tension bands should be used on 18 to 20 inch centers. The mesh must be tight; remove strands as necessary to achieve the proper tension.
- 4. Secure the mesh to the top, center and bottom of the horizontal rails of the hood supports with tie wires every 12".
- 5. Cut two 10' long pieces of 11 GA mesh into two triangles to cover the remainder of the hooded area. Use the hood as a template.
- 6. Install two 10' tension bars in each triangular mesh piece along the two edges where the wire ends are NOT twisted together (knuckled salvage edge). Attach the mesh in the corners of the hood so the edge of the mesh without the tension bar is along the horizontal rail. Use tension bands on 18" to 20" centers to secure to the hood supports. The mesh must be tight; remove one to two strands as necessary to achieve the proper tension.
- 7. Pull the bottoms of each triangular mesh piece tight and secure with tie wires every 8" to the horizontal rails.
- 8. Inspect for loose hardware and tighten as necessary. Look for any sharp wires and either cut or turn them back into the fabric as necessary.
- 9. Replace the turf to cover the exposed tops of the footings.

